



S56: (1) "6396025".FN.  
S57: (67) database with (process adj parameter)  
S58: (14) (database with (process adj parameter)) and deposition  
S59: (396423) deposition  
S60: (42634) deposition and stress  
S61: (8630) (deposition and stress) and powder  
S62: (0) ((deposition and stress) and powder) and ("sub-harmonic" adj vibr  
S63: (0) ((deposition and stress) and powder) and (sub-harmonic adj vibrat  
S64: (0) ((deposition and stress) and powder) and (subharmonic adj vibrati  
S65: (0) ((deposition and stress) and powder) and (sub adj harmonic adj vi  
S66: (10) subharmonic adj vibration  
S67: (3) (subharmonic adj vibration) and stress  
S68: (2164) deposition and temperature and power and speed and stress and  
S69: (0) (deposition and temperature and power and speed and stress and po  
S70: (31) (deposition and temperature and power and speed and stress and p  
S71: (0) ((deposition and temperature and power and speed and stress and p  
S72: (112) (deposition and temperature and power and speed and stress and  
S73: (0) (((deposition and temperature and power and speed and stress and  
S74: (5) ((deposition and temperature and power and speed and stress and p  
S75: (31929) deposition and sensor  
S76: (627) (deposition and sensor) and (sensor with stress)  
S77: (0) ((deposition and sensor) and (sensor with stress)) and (sensor wi  
S78: (0) ((deposition and sensor) and (sensor with stress)) and (dimension  
S79: (1) dimension with meltpool  
S80: (91) deposition and database and (lookup adj table)  
S81: (0) (deposition and database and (lookup adj table)) and (corrective  
S82: (3) (deposition and database and (lookup adj table)) and (process adj  
S83: (132842) (dmd or (direct adj metal adj deposition) or clad54)  
S84: (0) ((dmd or (direct adj metal adj deposition) or clad54)) and (datab  
S85: (12) ((dmd or (direct adj metal adj deposition) or clad54)) and (data  
S86: (67) database with (process adj parameter)  
S87: (0) (database with (process adj parameter)) and (melt adj pool)  
S88: (33) (measur53 or monitor53) with (melt adj pool)  
S89: (7) ((measur53 or monitor53) with (melt adj pool)) and powder  
S90: (0) stress and ((contour adj path) or (tool adj path)) and (mass adj  
S91: (0) stress and ((contour adj path) or (tool adj path)) and (mass adj  
S92: (1) ((contour adj path) or (tool adj path)) and (mass adj flow) and p  
S93: (2) (mass adj flow) and powder and (speed with deposition) and temper  
S94: (2009) parameter with stress  
S95: (24) (process adj parameter) with stress  
S96: (3) (monitor53 or detect53 or sens53) with (stress and (melt adj pool  
S97: (0) (optical adj detector) and (image adj sensor) and database and (l  
S98: (71939) database and table  
S99: (2822) database and (lookup adj table)  
S100: (140) (database and (lookup adj table)) and (process adj control)  
S101: (31) ((database and (lookup adj table)) and (process adj control)) a  
S102: (9) (((database and (lookup adj table)) and (process adj control))  
S103: (235) deposition adj head  
S104: (16) (deposition adj head) and laser and ((melt adj pool) or (intera  
S105: (3) ((deposition adj head) and laser and ((melt adj pool) or (intera  
S106: (858880) (melt adj pool) or (interaction zone)

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